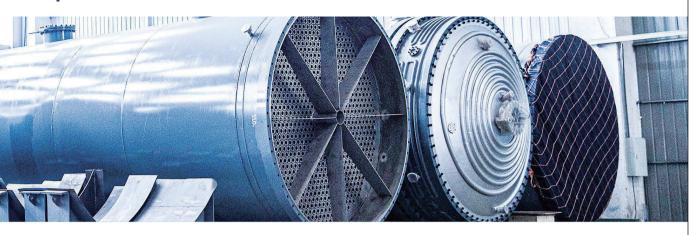




Eco-friendly | High-purity

SHANGHAI DODGEN CHEMICAL

SHANGHAI DODGEN CHEMICAL



# **Principle of Melt Crystallization**

The driving force of the melt crystallization process is the supersaturation or undercooling of a component in the molten liquid, the process is divided into three stages: crystallization, sweating and melting.

## Crystallization

Crystallization is the process in which, as the temperature of the molten liquid is gradually decreased, a component in the melt becomes supersaturated and begins to nucleate and grow into crystals.



## **Sweating**

During the growing process of crystal, impurities of mother liquor will inevitably be trapped in the coarse crystal, so the coarse crystal needs to undergo the sweating process for purification.



## Melting

The purified crystals are melted completely by heating.

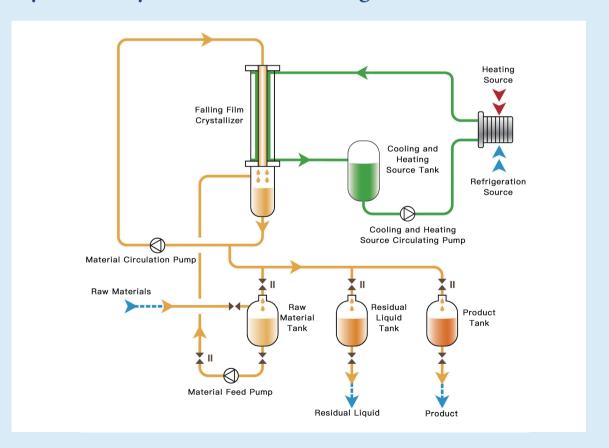


## **DODGEN Melt Crystallization**

DODGEN is an outstanding player in the field of melt crystallization technology. We improve separation efficiency by enhancing the coupling of cutting-edge melt crystallization separation technology with other separation technologies. Additionally, we have developed a unique melt crystallizer to adapt to the separation of specific substances.



## **Dynamic Crystallization Flow Diagram**



01

# **Advantages of Melt Crystallization**

The melt crystallization technique offers many advantages:

## **✓** High Product Purity

The product purity can be above 99.99% chromatographically pure.

## **✓** Low Operation Requirements

Generally, it is operated at atmospheric pressure and low temperature, with simple and safe operation.

## **◄** Applicable Special Material System

It is very difficult to separate isomers and chiral substances by distillation, while separation can be easily achieved by melt crystallization.

## **✓** No Solvent Required

The crystallization process does not require the addition of other solvents, which can avoid the increase of impurities and environmental pollution.

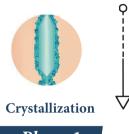
## **✓** Investment Saving

There are no excessive requirements for equipment, which can reduce costs and equipment investment.

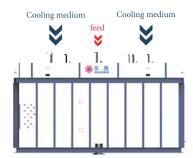
## **✓** Energy Conservation and Environmentally Friendly

The energy consumption of melt crystallization is generally only 10%-30% of that of distillation.

# **Static Melt Crystallization Process**

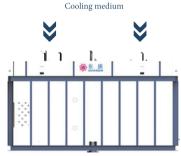


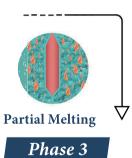


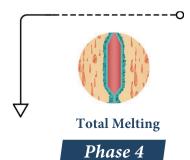


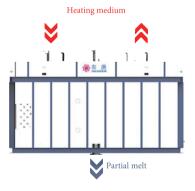


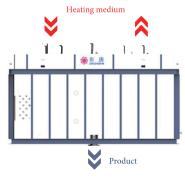
Phase 2











# **FFC Multistage Recrystallization Process**

Multi-stage fractional recrystallization is a necessary process for falling film melt crystallization to achieve ideal purification effect. The way the feedstock is produced in the segments depends on the desired product purity and yield.

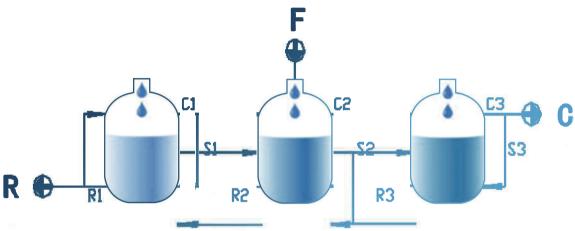
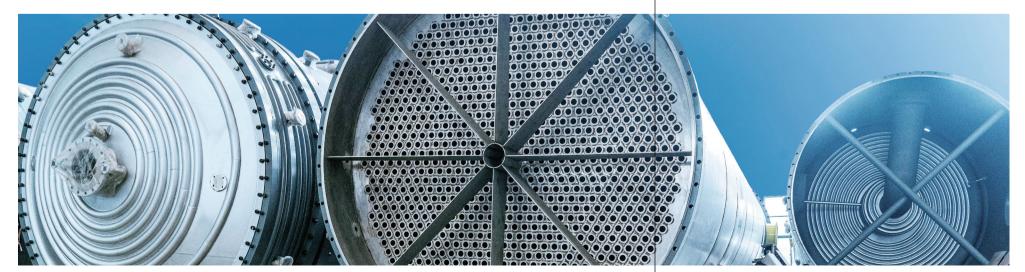


FIGURE: Schematic diagram of typical 2+1 multi-stage segment recrystallization

DODGEN falling film crystallization technology has the characteristics of large crystallization area, high processing capacity and high crystallization efficiency. A single set can handle more than tens of thousands of tons of materials, and PLC fully automated control can achieve the effect of a fully continuous process, with online real-time data and self-learning optimization process.



#### **Preferred Conditions**

#### 01. Bottleneck in Distillation Process

- The substances are easily decomposed by heat.
- The substance polymerization causes serious operational problems.
- The boiling points are very similar and the energy consumption of distillation is high.
- The number of theoretical plates required for distillation is high.

#### 02. Special Group Substances

- Substitution of benzene
- Hydroxy acids
- Fused ring compound
- Phenyl alkanes, phenyl ketones, etc.
- Diamine, dinitrile, diisocyanate

#### 03. Obtain High Purity Chemicals

- The product requires purity greater than 99%
- The Crystallization meets the requirements of food grade, polymer grade and electronic grade

#### 04. Freezing Point in the Range of 20-200°C

 More than 70% of the substance has a freezing point of 20-200°C and requires low public works consumption.

### **Typical Applications**

#### **Petrochemical Industry**

- · 1, 2, 4, 5 Tetramethylbenzene
- · Maleicanhydride
- · P-xylene
- · M-xylene

#### **Polymer Monomers**

- · Caprolactam
- ·Hexanediamine
- · Bisphenol A
- · Acrylic acid
- · Dimethyl terephthalate

#### **Electronic Chemicals**

- · Hydrogen peroxide
- · Phosphoric acid
- · Ethylene carbonate
- · Dimethyl carbonate
- · Vinylene carbonate

### **Biosynthetic Materials**

- · Dimethyl succinate
- ·Lactide
- ·Pentanediamine
- · Long-chain dibasic acid

### **Coal Chemical Industry**

- · Refined naphthalene
- · Fischer-Tropsch wax
- · Cresol, Naphthol

### **Fine Chemicals**

- · Benzoic acid
- · Phenylenediamine
- ·Dichlorobenzene
- · Chloroacetic acid
- · Nitro chlorobenzene

05

**WeChat Official Accounts** 





















- inquires@chemdodgen.com
- +86 180 1605 8776
- https://www.dgchemtech.com/
- 27th Floor, No.388, Fushan Road Pudong New Area, Shanghai